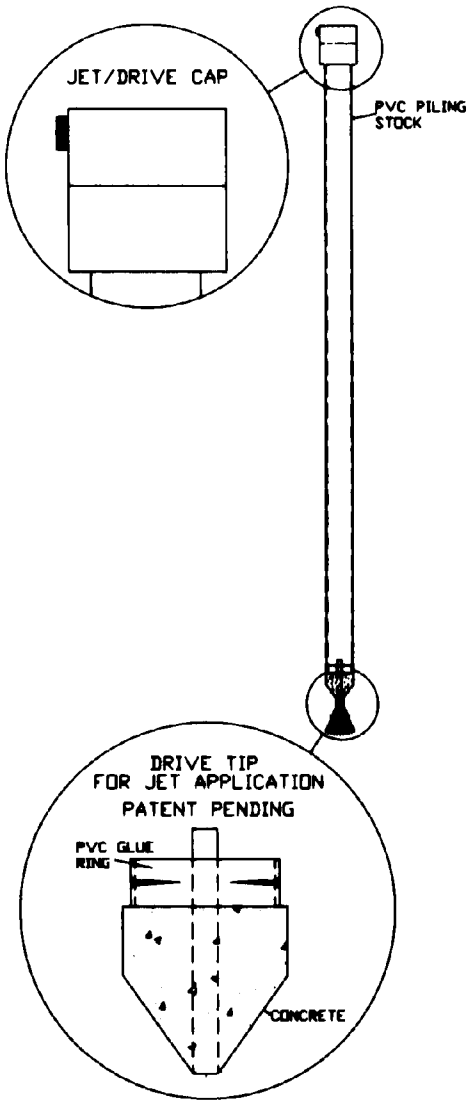
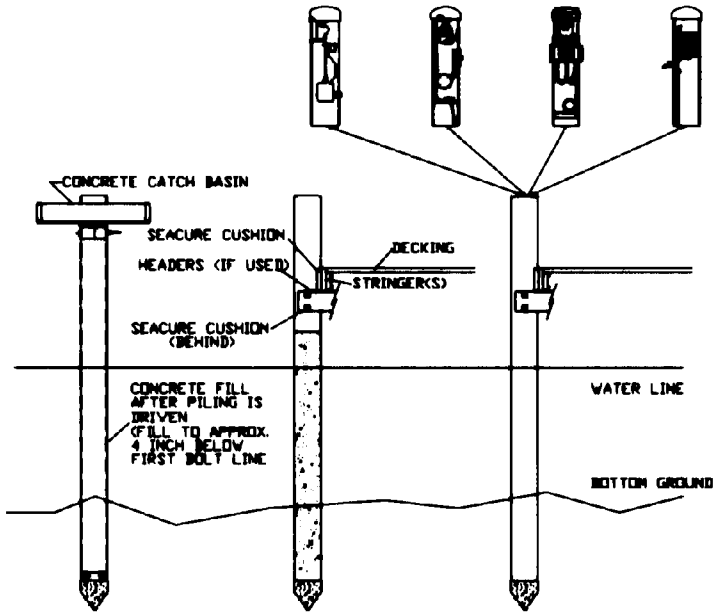



# DIRECTIONS FOR JET/DRIVING AND CONCRETE FILLING OF SEACURE PILINGS

1. GLUE THE JET/DRIVE CONCRETE TIP WITH PVC GLUE TO THE BOTTOM OF THE SEACURE PILING
2. PLACE A DRIVE CAP WITH MIN. 1 1/2 NPT WATER INJECTIONON PORT ON THE PILING
3. USE COMMON JET/DRIVE TECHNIQUE TO SET PILING
4. AFTER DRIVING INSTALL STRINGER AND HEADER ABUTMENTS COMPLETE DECKING FOR EASE OF FILLING
5. ATTACH CONCRETE FILL CATCH BASKET
6. PUMP OUT ALL ACCUMULATED WATER FROM THE PILING
7. FILL TO A POINT ABOUT 4 INCH BELOW LOWEST BOLT SET (FOR SPAR OR STAND ALONE PILINGS FILL TO THE REQUIRED HEIGTH FOR THE DESIRED PILING FLEXABILITY)
8. ADD ANY OF THE DESIRED SEACURE DOCK ENHANCEMENTS SUCH AS LIGHTS, BOATLIFTS, WATER ETC.




NOT TO SCALE

| | | |
|---|---|---|
| UNLESS OTHERWISE SPECIFIED | | |
| THIS DRAWING IS "CAD QUALIFIED" | | |
| FINISH | TOTAL DIMENSIONAL TOL. | IMPLIED FINISH |
| | UP TO .0005" | 63 |
| | OVER .0005 TO .002 | 125 |
| | OVER .002 | 250 |
| DECIMALS: 3 PL. ±.005, 2 PL. ±.015, 1 PL. ±.06 | | |
| ANGLES ±1/2° / FRACTIONS ± 1/16" | | |
| DEBURR & BREAK SHARP EDGES | | |

JET DRIVING AND CONCRETE FILLING

SeaCure Docking Systems Inc.
Urbanna, Virginia

CONFIDENTIAL

| ECO NO. | REV NO. | DESCRIPTION |
|---|---|---|
| | | |
| | | |
| | | |
| | | |

DATE AUGUST 25, 2005 | SCALE

DRAWN BY PWH | CHKD BY | Nº SDI-000024